

# Product data sheet

## 7294-2 STAC CAL

EAN-No. 4000896220403




Length: 945 mm · Torque range min-max: 40 – 400 Nm · lbf min-max: 30 – 300 lbf.ft · Accuracy: 1 % ·  20 3/4" · Mit DAkkS-Kalibrierschein



### Application:

For high-precision screw connections with torque/rotation angles calling for high accuracy or mandatory documentation, e.g. engine components especially cylinder head bolts, machine construction with increased requirements (including robot technology etc.)

- Smart technology – Ready for Industry 4.0
- Torque wrench **with DAkkS calibration certificate**
- Includes insert reversible ratchet 6406  (20 mm)
- Length with/without insert tool: 1021 mm / 945 mm
- HAZET Smart technology consisting of the SmartTAC app and Bluetooth 4.1 Low Energy interface (product group 7000-2 sTAC may be subject to national approval restrictions). Smooth live data exchange for displaying the screwing progress on mobile end devices, such as smartphones (smart watches) and tablet PCs. USB-C interface for programming torque wrenches with built-in angle gauge and documenting the screwing data via laptop and PC with the software SmartTAC tool 7910-sTAC.  
All sTAC torque wrenches with built-in angle gauges can also be used autonomously, without SmartTAC app
- Unique, ergonomic, user-oriented HAZET design of entire tool for professional application
- The reduction in size and integration of the PCB into the main pipe, results in dimensions that allow for the small torque wrench with built-in angle gauge from 1 Nm
- Protection rating IP 40  
Splash-proof display and membrane keyboard
- USB-C port to directly charge battery when still in tool
- Including commercial replaceable Li-ion rechargeable battery, type 14650 / 3.7 V, can be charged directly on the tool via USB-C plug
- Including 1 metre USB 3.1 / A-C cable

### Functions: 7000 sTAC

- Large, high-contrast illuminated, easily readable OLED display, dimmable and 180° rotatable
- Indication of the measuring values in 13 mm font size, including a rating of the screw-joint (OK / not OK)
- Display deviation in right and left torque: from  $\pm 1\%$  /  $\pm 1$  digit
- Display deviation in right and left rotation angle:  $\pm 1\%$  /  $\pm 1^\circ$
- Rotation angle range adding: 0 to 999°
- Torque accuracy for OK display (green): adjustable  $\pm 1$  to 10%
- Rotation angle accuracy for OK display (green): adjustable 1 to 90°
- Adjustable torque units: Nm, lbf ft, lbf in or kgf m
- Effective length is adjustable / programmable for other insert tools from 0 to 250 m (prerequisite for correct torque / rotation angle measurements)
- Fourfold signalling of the screwing process by audible alarm (buzzer), vibration signal, synchronous numerical display, and a 360° LED display with "traffic light function" that is visible from all around
- Threshold value, pre-warning level: adjustable 50 to 99%
- Adjustable signaling, On/Off audible signal (buzzer) and vibration
- Reset function, restore to factory setting
- Stand-by time: adjustable 1 to 10 minutes
- Indication of battery condition and memory

# Product data sheet

## 7294-2 STAC CAL

EAN-No. 4000896220403



- Memory capacity, including date and time: up to 3000 measurements
- Offers possibility to program flow charts and sets of parameters: 25 and 25
- 2 control functions: programmable torque control for angle tightening and angle control for torque tightening
- Menu block function against unauthorised adjustment, four-digit code is personally selected
- Display of the software version with serial numbers, calibration date and service display / usage counter
- Menu languages: German, English, French, Italian, Chinese
- Programming and evaluation software for laptop and PC 7910-sTAC (at additional cost)
- SmartTAC app for Android and Apple iOS end devices for series 7000-2 sTAC (free download)
- The HAZET SmartTAC torque wrenches with built-in angle gauge of the **7000-2 sTAC series with Bluetooth interface** have valid radio approval in all EU countries as well as in Switzerland, Norway, China, India, South Korea, Mexico and Turkey and may be sold there. Further countries on request
- For countries without radio approval, we offer the **7000-5 sTAC series SmartTAC torque wrench with built-in angle gauge without a Bluetooth interface**. These can be connected to a laptop and PC via a USB port and to the optional programming and evaluation software. It is not possible to use the SmartTAC app for mobile end devices due to the lack of a Bluetooth interface
- **With Bluetooth function**
- Tested in accordance with DIN EN ISO 6789-2:2017, VDI / VDE 2648, Sheet 2
- Made in Germany
- Output:
- Dimensions / length: 945 mm
- Net weight: 2.9 kg
- For manual operation
- Torque range min-max: 40 – 400 Nm
- lbf min-max: 30 – 300 lbf.ft
- Accuracy: 1 %
- Effective torque wrench length min.-max. l1 mm: 889.00 – Nm
- Actuating force min.-max. kg: 4.4 – 43.8 kg
- Number of teeth: 72 (Opening angle 5°)
- Inside micrometre of the adjusting tool l2: 44 mm

**DAkkS calibration certificate** for the professional user, especially for:

- Aviation industry
- Automobile industry
- New-energy, wind turbines, offshore wind farms
- Petrochemical industry (oil/gas)

Documented traceability guarantees complete verifiability

SYSTEM 7000 sTAC electronic torque wrench with built-in angle gauge · with insert square and reversible ratchet · accuracy  $\pm 1\%$  /  $\pm 1$  digit

Order Number

7294-2 STAC CAL



6406 • •